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## **Application Note**

# **CELLINK Bioink**

### Description

CELLINK® bioink is the first universal bioink designed to optimize 3D bioprinting of human tissues. CELLINK® bioink is a non-animal derived polysaccharide hydrogel, and its biocompatibility and ease of bioprinting make it the best bioink for 3D cell culturing. Simply stabilize the bioprinted construct with our crosslinking solution. CELLINK® bioink can be utilized as a base bioink with our VASKIT to develop vascularized tissues.

### **Application**

CELLINK® bioink is intended for and has been used with a wide range of cell types. It supplements easily with a range of tissue-specific constituents and biomolecules to tailor its differentiation capacity toward nearly every target tissue or cell type. CELLINK® bioink's biological functionality has been evaluated extensively for tissue engineering applications. In these cases, the maturation of human chondrocytes bioprinted with CELLINK® bioink into neo-tissues was evaluated with gene expression and protein levels. Studies validate CELLINK® bioink's capacity to support the synthesis of cartilage-specific extracellular matrix components by human chondrocytes. Additionally, the material demonstrated compatibility with skin and tumor applications.

## Storage

CELLINK® bioink should be stored between four and eight degrees Celsius. The shelf life of CELLINK® bioink is six months. The expiration date is stated on the package. Ensure the cartridges are capped prior to storage to prevent drying. Keep CELLINK® bioink unfrozen – placing CELLINK® bioink in the freezer risks impairing its printability.

## Mixing with Cells

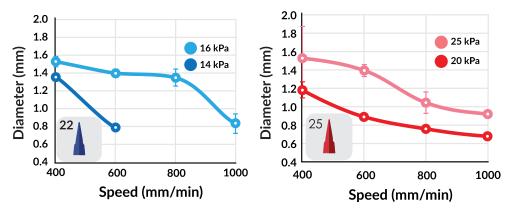
We recommend mixing CELLINK® bioink with a high concentration of cells. You can either mix the cells manually or, for larger quantities, use our revolutionary **STARTINK-Kit** with our **CELLMIXER**. The **CELLMIXER** is designed to simplify the mixing process and enable a homogeneous suspension with an increased cell viability. Please see the *Mixing with Cells Protocol* for more details.

### Crosslinking

CELLINK® bioink easily crosslinks with our CaCl<sub>2</sub>-containing crosslinking solution. After bioprinting, apply enough droplets to cover the construct. A 30-second to 5-minute incubation time is sufficient for most structures. After incubation, remove the crosslinking solution, wash with PBS or basal cell-culture medium and add the desired cell culture media.

### **Printing Parameters**

We recommend using the following parameters to optimize printability. Set the layer height to equal to the inner nozzle diameter. Optimal printing temperature is between 20 and 37 degrees Celsius.



## Printability Observations

CELLINK® bioink may produce a filament larger than the extrusion nozzle's diameter. To account for this, we recommended printing CELLINK® bioink at a faster translation rate and lower pressure. CELLINK® bioink contains nanocellulose, elevating the chance of clogging. To minimize clogging risk, use nozzles with a 25-gauge diameter or larger. CELLINK® bioink is not sensitive to the thermal environment during printing. We recommend printing CELLINK® bioink at room temperature. If cells are blended in, CELLINK® bioink can be printed at a maximum of 37 degrees Celsius.

Replace the nozzle after pausing printing for more than ten minutes, as inactivity can cause CELLINK® bioink to dry at the tip and clog the nozzle.

For easier and more precise dispensing of crosslinking solution, use the **Syringe Printhead** as a second printhead to dispense crosslinking solution onto the newly printed construct.